



TECHNICAL DATA SHEET

Kiln Dried S4S Lumber for Pallets Cut to Size



The mark of
responsible forestry



1. Product

Sawn, planed and kiln dried timber (KD) intended for pallet manufacturing and higher quality packaging applications.

2. Species

Pinus taeda
Pinus radiata

3. Product type

Planed timber
Cut to size according to customer requirements

4. Dimensions

Common thicknesses:

15 mm / 16 mm / 18 mm / 19 mm / 22 mm / 25 mm

Common widths:

70 mm / 75 mm / 90 mm / 95 mm / 100 mm / 120 mm

Common lengths:

800 mm / 900 mm / 1000 mm / 1100 mm / 1200 mm /
2400 mm

Other dimensions can be produced according to customer requirements.



5. Dimensional tolerances

Thickness: -0 / +1 mm

Width: -0 / +1 mm

Length: -1 / +1 mm

6. Grade

Industrial grade suitable for logistics and higher presentation packaging.

Natural wood characteristics are allowed provided they do not affect the stability or structural strength of the pieces:

- Sound and tight knots
- Natural color variations
- Presence of pith

Not allowed:

- Under size
 - Blue stain
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7. Moisture content

Kiln dried (KD)

Final moisture content: approximately 12% ± 2%

8. Finish

S4S lumber

Clean trimmed ends

Smooth surface suitable for higher presentation packaging

9. End use

Pallet

Premium product packaging

High presentation transport crates

Higher quality logistic components



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