

TECHNICAL SPECIFICATIONS

PINE KD S1S2E – PACKAGING GRADE



The mark of
responsible forestry



1. Description:

Pine lumber classified as S1S2E (Surfaced 1 Side, 2 Edges), kiln-dried and machined for industrial and packaging applications.

2. Classification and Grade

Grade: Packaging

Allowed: sound and tight knots, presence of pith, provided it is solid and stable, light blue stain

Classification: S1S2E (Surfaced 1 Side, 2 Edges)

Surfaced on one face (S1S)

Two edges machined (2E)

One face may show slight saw marks, suitable for further moulding or processing

Cross-cut ends with straight 90° trimming

3. Moisture Content

Moisture Content (KD): 10% – 12%

The material is kiln-dried to ensure adequate dimensional stability for industrial use.



4. Dimensions

Thickness : 11 mm
Width : As per customer requirements
Length : As per customer requirements

Dimensional Tolerances

Thickness: -0 / +1 mm
Width: -0 / +1 mm
Length: -0 / +1 mm

5. Product Applications

Pallet manufacturing
Industrial packaging
Packaging components



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